

APPLICABLE STANDARD						
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C ⁽¹⁾		STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C ⁽²⁾	
	VOLTAGE	125 V AC	INSIDE 2 ROWS 250V AC	OPERATING HUMIDITY RANGE	40 % TO 80 %	
	CURRENT	0.5 A	INSIDE 2 ROWS 1A	STORAGE HUMIDITY RANGE	40 % TO 70 % ⁽²⁾	
SPECIFICATIONS						
ITEM		TEST METHOD		REQUIREMENTS	QT	AT
CONSTRUCTION						
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.	x	x
MARKING		CONFIRMED VISUALLY.			x	x
ELECTRIC CHARACTERISTICS						
CONTACT RESISTANCE		100 mA (DC OR 1000 Hz).		60 mΩ MAX .	x	—
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD		20 mV MAX, 1 mA(DC OR 1000Hz)		60 mΩ MAX .	x	—
INSULATION RESISTANCE		250 V DC.		1000 MΩ MIN.	x	—
VOLTAGE PROOF		300 V AC FOR 1 min.(INSIDE 2 ROW:600 V AC)		NO FLASHOVER OR BREAKDOWN.	x	—
MECHANICAL CHARACTERISTICS						
MECHANICAL OPERATION		500 TIMES INSERTIONS AND EXTRACTIONS.		① CONTACT RESISTANCE: 70 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x	—
VIBRATION		FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.5 mm, AT 2 h FOR 3 DIRECTION.		① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x	—
SHOCK		490 m/s ² , DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.			x	—
ENVIRONMENTAL CHARACTERISTICS						
DAMP HEAT (STEADY STATE)		EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.		①CONTACT RESISTANCE: 70 mΩ MAX. ②INSULATION RESISTANCE: 1000 MΩ MIN.	x	—
RAPID CHANGE OF TEMPERATURE		TEMPERATURE-55→+15~+35→+85→+15~+35°C TIME 30 → 10~15 → 30 → 10~15 min UNDER 5 CYCLES.		③NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x	—
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.		①CONTACT RESISTANCE: 70 mΩ MAX. ②NO HEAVY CORROSION.	x	—
SULPHUR DIOXIDE		EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD: JEIDA-39)			x	—
RESISTANCE TO SOLDERING HEAT		1) SOLDER BATH:SOLDER TEMPERATURE, 260±5°C FOR IMMERSION,DURATION,10±1s. 2) SOLDERING IRONS : 360°C FOR 5 s.		NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINAL.	x	—
SOLDRABILITY		SOLDERED AT SOLDER TEMPERATURE 240±3°C FOR IMMERSION DURATION, 2s.		A NEW UNIFORM COATING OF SOLDER SHALL OVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	x	—
	COUNT	DESCRIPTION OF REVISIONS		DESIGNED	CHECKED	DATE
REMARK ⁽¹⁾ TEMPERATURE RISE INCLUDED WHEN ENERGIZED. ⁽²⁾ THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.				APPROVED	HS. OKAWA	09. 03. 16
				CHECKED	HT. YAMAGUCHI	09. 03. 16
				DESIGNED	SY. KAMIGA	09. 03. 16
				DRAWN	HK. SUNADORI	09. 03. 16
Unless otherwise specified, refer to MIL-STD-1344.						
Note QT:Qualification Test AT:Assurance Test X:Applicable Test				DRAWING NO.		ELC4-083043-21
	SPECIFICATION SHEET			PART NO.		FX1-144P-1. 27DSL (71)
	HIROSE ELECTRIC CO., LTD.			CODE NO.		CL571-0253-4-71 1/1