APPLICABLE STANDARD				
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C (1)	STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C (2)
	VOLTAGE	125 V AC	OPERATING HUMIDITY RANGE	40 % TO 80 %
	CURRENT	0.5 A	STRAGE HUMIDITY RANGE	40 % TO 70 % (2)

SPECIFICATIONS

ITEM	TEST METHOD	REQUIREMENTS	QT	AT
CONSTRUCTION				
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	×	×
MARKING	CONFIRMED VISUALLY.		×	×
ELECTRIC CHARACTERISTICS				
CONTACT RESISTANCE	100 mA (DC OR 1000 Hz).	45 mΩ MAX .	×	
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD	20 mV MAX, 1 mA(DC OR 1000Hz)	55 mΩ MAX .	×	
INSULATION RESISTANCE	250 V DC	100 MΩ MIN.	×	
VOLTAGE PROOF	300 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	×	
MECHANICAL CHARACTERISTICS				
INSERTION AND WITHDRAWAL FORCES	MEASURED BY APPLICABLE CONNECTOR.	INSERTION FORCE: 17.6 N MAX. WITHDRAWAL FORCE: 2.0 N MIN.	×	
MECHANICAL OPERATION	500 TIMES INSERTIONS AND EXTRACTIONS.	① CONTACT RESISTANCE: 55 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	
VIBRATION	FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.52 mm, AT 2 h FOR 3 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	
SHOCK	490 m/s^2 , DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.		×	
ENVIRONMENTAL CHARACTERISTICS				
DAMP HEAT (STEADY STATE)	EXPOSED AT 40±2 °C, 90 ～ 95 %, 96 h.	① CONTACT RESISTANCE: 55 mΩ MAX. ② INSULATION RESISTANCE:100 MΩ MIN.	×	
RAPID CHANGE OF TEMPERATURE	TEMPERATURE-55→+15～+35→+85→+15～+35°C TIME 30 → 10～15 → 30 → 10～15 min. UNDER 5 CYCLES.	③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	① CONTACT RESISTANCE: 55 mΩ MAX. ② NO HEAVY CORROSION.	×	
HYDROGEN SULPHIDE	EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA 38)		×	
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING : 250 °C MAX, : 220 °C MIN, FOR 60 s	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	
	2) SOLDERING IRONS : 360 °C, FOR 5 s		×	
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 240±3°C, FOR IMMERSION DURATION, 2s.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	×	

	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
⓪					

REMARK (1) TEMPERATURE RISE INCLUDED WHEN ENERGIZED.
(2) THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.

Unless otherwise specified, refer to MIL-STD-1344.

APPROVED	HS. OKAWA	11. 06. 22
CHECKED	HT. YAMAGUCHI	11. 06. 22
DESIGNED	SY. KAMIGA	11. 06. 22
DRAWN	HK. SUNADORI	11. 06. 21

Note QT:Qualification Test AT:Assurance Test X:Applicable Test

DRAWING NO. ELC4-082756-25

HRS	SPECIFICATION SHEET	PART NO.	FX2-20S-1. 27SVL (95)	
	HIROSE ELECTRIC CO., LTD.	CODE NO.	CL572-2151-1-95 ⓪	1/1

FORM HD0011-2-1