

	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE		COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△						△					
△						△					
APPLICABLE STANDARD											
RATING	OPERATING TEMPERATURE RANGE		-55 °C TO 85 °C <sup>(1)</sup>			STORAGE TEMPERATURE RANGE		-10 °C TO 60 °C <sup>(2)</sup>			
	VOLTAGE		125 V AC			OPERATING HUMIDITY RANGE		40 % TO 80 %			
	CURRENT		0.5 A			STORAGE HUMIDITY RANGE		40 % TO 70 % <sup>(2)</sup>			
SPECIFICATIONS											
ITEM		TEST METHOD				REQUIREMENTS				QT	AT
CONSTRUCTION											
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.				ACCORDING TO DRAWING.				×	×
MARKING		CONFIRMED VISUALLY.								×	×
ELECTRICAL CHARACTERISTICS											
CONTACT RESISTANCE		100 mA (DC OR 1000 Hz).				45 mΩ MAX.				×	
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD		20 mV MAX, 1 mA(DC OR 1000Hz)				55 mΩ MAX.				×	
INSULATION RESISTANCE		250 V DC.				100 MΩ MIN.				×	
VOLTAGE PROOF		300 V AC FOR 1 min.				NO FLASHOVER OR BREAKDOWN.				×	
MECHANICAL CHARACTERISTICS											
MECHANICAL OPERATION		500 TIMES INSERTIONS AND EXTRACTIONS.				① CONTACT RESISTANCE: 55 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				×	
VIBRATION		FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.52 mm, AT 2 h FOR 3 DIRECTION.				① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				×	
SHOCK		490 m/s <sup>2</sup> , DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.								×	
ENVIRONMENTAL CHARACTERISTICS											
DAMP HEAT (STEADY STATE)		EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.				① CONTACT RESISTANCE: 55 mΩ MAX. ② INSULATION RESISTANCE: 100 MΩ MIN.				×	
RAPID CHANGE OF TEMPERATURE		TEMPERATURE-55→+15~+35→+85→+15~+35°C TIME 30 → 10~15 → 30 → 10~15 min UNDER 5 CYCLES.				③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				×	
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.				① CONTACT RESISTANCE: 55 mΩ MAX. ② NO HEAVY CORROSION.				×	
HYDROGEN SULPHIDE		EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA-38)								×	
RESISTANCE TO SOLDERING HEAT		1) SOLDER BATH:SOLDER TEMPERATURE, 260±5°C FOR IMMERSION,DURATION,10±1s. 2) SOLDERING IRONS : 360°C FOR 5 s.				NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINAL.				×	
SOLDRABILITY		SOLDERED AT SOLDER TEMPERATURE 240±3°C FOR IMMERSION DURATION, 2s.				A NEW UNIFORM COATING OF SOLDER SHALL OVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.				×	
REMARKS											
1)TEMPERATURE RISE INCLUDED WHEN ENERGIZED. 2)THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.						DRAWN I.OKAYAMA		DESIGNED K.NAKAMURA		CHECKED H.Okawa 04.06.09	
Unless otherwise specified, refer to MIL-STD-1344.						04.06.09		04.06.09		APPROVED H.Okawa 04.06.09	
Note QT:Qualification Test AT:Assurance Test X:Applicable Test						RELEASED					
HS HIROSE ELECTRIC CO., LTD.						SPECIFICATION SHEET			PART NO. FX2C-**P-1. 27DSAL (71)		
CODE NO.(OLD) CL			DRAWING NO. ELC4 - 083046-21			CODE NO. CL 572			1/1		